# SOUTHERN IEXTILE BULLETI

VOL V

CHARLOTTE, N. C., JULY 31, 1913

NUMBER 22

# Re-Organization of Old Mills a Specialty

### WHITIN AND KITSON **COTTON MILL MACHINERY**

White the second plans, specifications and engineering work for over one hundred and fifty cotton mills in the South. Have furnished machinery, and complete equipments for nearly all of these mills, and for as many more designed by other engineers. Our large experience enables us to insure the very best results. A large majority of Southern mills use some of our machinery, many use it exclusively.

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# SOUTHERN ILE BULLET

VOL. 5

CHARLOTTE, N. C., JULY 31, 1913

NUMBER 22

# Cotton Goods in Canada

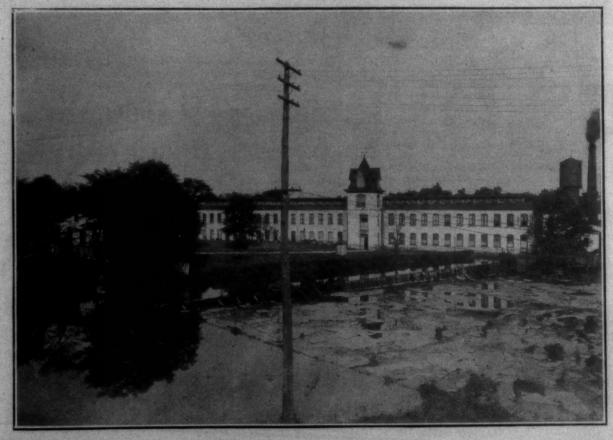
Extracts from Report of Commercial Agent W. A. Graham Clark

d as being of cotton, and if cotton mand. belting, cuffs, corsets, stockinettes, curtains, etc., which are lumped with similar goods made of other mater-

als, could be clearly differentiated, former usually supplying about two-

(Continued from last week) ported. In embroidery and lace, have more than trebled in last 12 States 26.26 per cent, and all other The import of cocton goods into velveteens and plush fabrics there is years, and they have about quadrup—countries 10.58 per cent. Allowing canada is steadily increasing and for practically no home manufacture, led in the last 15 years. During the for the usual fluctations from year the fiscal year ended March 31, 1912, and the production of fine years, of period from 1900 to 1912 the total to year, England and the United and the United states only articles specifically list—not begin to keep pace with the dependence of cottons in relative positions in the increasing crossed by 2013 and the production of the dependence of cottons in relative positions in the increasing crossed by 2014 as being of cotton and if cotton mand mand.

The imports of manufactures of can by 252.58 per cent, and those It may be stated, however, that cotton comes almost entirely from from other countries by 353.67 per England mills do not actually sup-England and the United States, the cent. The latter figure, however, is ply so large a proportion of the larger than it should actually be, as Canadian imports as statistics indi-



CAMPERDOWN MILL S, GREENVIILE, S. C.

there would be shown a total import of cotton goods of considerably over \$25,000,000.

The manufacture of cotton goods in Canada is increasing and the mills are enlarging yearly, but they are not yet able to keep up with the increased quantity and variety of cotcreased quantity and variety of cot-tons demanded by the prosperity of the growing population. The mills now confine themselves largely to cloths of coarse and medium grades, low-grade hosiery, etc., leaving the finer grades and specialties to be im-

thirds and the latter about one- embroidery and lace were formerly 664. All goods the produce or manfourth of the total. Switzerland stated separately from the cotton ufacture of the United Kingdom are
ships embroidery and lace, Germany schedule, but now white and cream entitled to the preferential rate.
hosiery and embroidered lace, and colored cotton embroideries are inFrance some lace, embroidery, velcluded under that schedule.

Of the \$14,373,664 classed as coming from the United Kingdom, it is
veteens, and women's clothing; but

Of the total import of cottons in clear that at least \$1,224,734 rep-

Canadian imports of coton goods plied 63.16 per cent, the

outside of these specialties the marset for foreign cottons is dominated by England and the United States
ed by England and the United States
ed by England and the United States
Source of Imports.

Source of Imports.

Of the total import of cottons is listed as supplying the United States
each the United States
each the United States
end by England and the United States
ed by England Of the total import of cottons in

For instance, in 1912, England is credited with supplying \$14,373,-

resented Continental goods which were shipped thrugh England but of which the origin is not given, and only \$13,148,930 could have been of British manufacture. It is also

(Confinued on Page 7)

# Theory of Card Filleting

(Continued from last week)

Wire Sections. - The sections which are used or have been tried may be divided into round, angular, convex and flat section, apart, of course, from the round wire. Round Wire.—This wire is the

firmest in the foundation, as there is the smallest possible tendency to work a groove into the foundataion. All the other shapes are either narrower or they have sharp edges, or both together. The wire used at present for practically all the card clothing for cotton is at least round at the foot where the wire is set into the clothing. The wire, which is sectional throughout, very soon becomes shaky as the card clothing and leads to bad carding, because the carding angle cannot be preserved, and the fibres are not taken hold of with the same sharp, almost positive, yet yielding grip of a firmly set and elastic wire.

Practically all the clothing for cotton has now round wire, which is brought into various sections at the top of the wire. We may divide these sections again into those which have been obtained before the setting and those which have obtained after. Considering first the wires which were given the different sections before set-ting, we have Walton's wire, with vary cross-section. This wire is now out of use, because the diffi-culties in exact setting were unsurmountable. We may say, how-ever, that this wire would probably have been the best if the setting surmountable. We may question had been satisfactorily solved, because this wire was drawn throughout, and presented, there-fore a very smooth and even surface, the same as the ordinary round wire. In fixing the necessary space for the short fibre it would been necessary only to consider the material, or rather distribution of the material, near the top of the wire, so that it would probably have been possible to set this wire closer for the same fineness of wire, with the result of obtaining an increased carding intensity. This means, of course, that the production of the card could probably have been increased.

Other makers have tried to press the staple into another shape just before setting on the setting-ma-chine itself. But it is clear that this can only be done with fairly soft wire, and this process was there-fore not applicable for modern requirements, as we shall see further on. Even with fairly soft wire there was a tendency to jagged edges, which are extremly undesirable in carding. With any degree of hardness these jagged edges became very pronounced, and made the process unsuitable. The points were of course rather harder than the round part of the wire, and the fineness of the point would have increased the carding quality if it had not been for the above-mentionserious fault. There is another

is another method, that of grinding the wire on the setting machine just before setting it into the clothing. It will be seen that this process has much to commend itself, as staples can be ground without fear damage by uneven grinding.

As regards the flat wire in which the flat section is obtained after setting, we have first the needlepointed wire in which three sides are ground. In this method not only the two sides of the wire are ground but also the back of the tooth, only retaining the smooth front of the wire with its proper earding angle. Now, there seem to be two points against this wire-firstly, the needle point can be made only to a certain depth, which goes very little indeed below the top of the wire, and the needle point is therefore soon ground away. In fact, it will disappear almost as soon as the card has been finished and put to work. In the meantime the work will searcehave been what it ought to be, because the wire thickness in-creasing towards the foot of the wire, the clearance between the wires will decrease in the same direction, thus creating unfavorable conditions for the taking out of short fibre, etc. The other point which we must not lose sight of in this connection is that the point is only weakened by taking away material from the back of the tooth, as the back of the tooth does no work. If such a needle point is to retained in anything like workable condition it is necessary to use a grinding roller with very small emery discs, with which the card clothing is periodically ground on the card itself. Whether this is advisable is a question to be decided by the people who use the cards in the mill

Plough Ground Wire is now almost exclusively used in cotton cards. This wire is ground whilst it is wound on a large cylinder (in the form of clothing and after setting), and the grinding roller has only a very small lateral move-ment to assure good work. This method gives the wire a certain roughness, which must partly be compensated for by a burnishing process; but the greater drawback of the process is that the elasticity of the wire causes the grinder to atack easier at the foot of the wire. However, this latter tendency now reduced to a minimum through the care bestowed on the process. An advantage of this method over the needle-pointed wire is that the wire may be fairly evenly "side-ground" down to the bend, so that the clearance is fairly even and allows the waste to be taken out easily, whilst the point of the wire remains of a good quality owing to the condition of the upper part of the tooth. It is not advisable that drawback to this kind of card cloththe side-grinding should go below
ing—i, e., the points being pressed the bend because that weakens the
the material broadens out to front knee and facilitates a bending of

wire in the foundation.

Side-ground Wire, on account of its rough surface gives a better hold on the neps and impurities, and the sharper edge and cutting point render the use of such wire much more favorable for hard, dirty and stringy cottons than can ever be hoped from any other kind of wire. There is, of course, a limit to the roughness of the ground sides, beyond which one should never attempt to go without having to fear damage to the fibre and oozy yarn. It is interesting to note also another use of the elasticity of the wire. If the wire is too elastic, then there is a danger of its being bent so much aside by the grinding discs that a notch is ground into the tooth thus making a very weak tooth, because the support is missing which is so necessary without grinding. On the other hand, the grinding would be equally faulty if the wire had too little elasticity, because the grinding disc would run against the teeth and force them of their proper position.

The strong crown of the side-ground wire gives sufficient strength to the teeth for withstanding the heavy strain of the greater production demanded from modern revolving flat cards, especially in the ease of very heavy feeds and dirty cottons. The same holds good for the grinding process, which is, of course, much more severe on the steel wire than it was on the iron wire. A peculiarity of the side ground wire is that the fibre masses do not sink into the wire so easily grip in a groove, the diameter of after they have reached a certain the fibre being about one-tenth of level. This may be due to the fact the wire diameter; but owing to the

and back, thus necessitating much the wires out of their proper posi- that the fibres find more resistance more room for the wire, and pre- tion. Such a side-ground wire, if against the comparativly rough surventing the same fine setting for a properly made, will also allow a face of the wire sides. Although given counts of wire. Lastly, there finer setting and produce better the fibres do not slip so easily into is another method, that of grinding carding with the same strength of the side-ground wire, there would the wire on the setting machine just wire in the foundation. be (under ordinary circumstances) the same difficulty of detaching them when they have once slipped into the clothing. The detaching the fibres is, however, rendere easier by the fact that the fibre will not slip deeply into the clothing so that felting at the bottom of the clothing is prevented, and strippin is facilitated to a great extent. Th roughness of the side-ground wir will do chiefly two things—in crease the carding power and de crease the immunity of the fibre from damage.

> Wire Spacing. The proper relation existing between the production to be done by the card and the spaces between the wires is really very important question, and when it came to using a strong wire such as the steel wire, which made it al most necessary to care for the in creased waste which had to be tak en out by the same number of points as formerly. It is quite clear that more waste has to be taken out if a certain number of points is re quired in the same amount of work This was one of the chief reasons why the reduction of the wire size was so quickly effected when steel wire came into use.

> Material of Wire.—Coming now to the material itself, we may roughly divide it into iron and steel wire, the chief difference between the two being that the iron wire is fibrous and the steel wire granulous. The iron wire will always give a rather rougher point which is well. able to hold the fibres in a kind of



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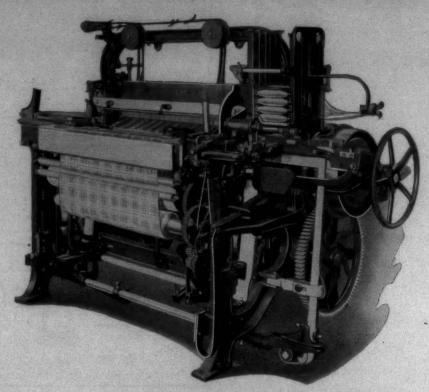
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pressure of the grinding roller under the influence of the heat generated during grinding. These hooks do nothing towards improving the carding capacity, but they retain the cotton fibres and form nep and the cotton fibres and form nep and the cotton fibres and form nep and the cotton fibres and form necessary to waste. It is scarcely necessary to mention that the best iron wire was mention that the best iron wire was just good enough for the purpose of making card clothing, the strain on these tender wires being very great. For this reason Swedish wire was taken almost exclusively. There were two kinds of iron wire—the soft wire (which, however, was easily bent permanently, to the detriment of the work of the

to the detriment of the work of the card); the hard wire (hard-down), which was much better and lasted longer after grinding—in fact, it could be used during a whole week without requiring regrinding. The limit of the hardness of the latter wire was prescribed by the greater brittleness, the wire easily breaking out if overworked; but the chief point to be considered when fixing the degree of hardness was the elasticity, the wire having to be elastic enough to return to its original position after bending under working strain ing strain.

easily on steel wire, and therefore overrated), and this new wire would one of the difficulties met with in still be sufficiently elastic for good iron wire is also absent to a certain carding, and with these advantages extent. In fact, hooks should be an we had the addional advantage of a absolutely unknown item if only ordinary care is bestowed on the grinding of steel wire. The steel wire to be used advantageously, requires a certain amount of hardness, and this was originally done by hardening the points after set-ting. It is clear that there was a great difference between the hard-ness of the crown and the hardness of the point, and it was supposed that the very hard points were altogether unsuitable for working the cotton. The most recent experience has shown, however, that the difficulties met with in this kind of difficulties met with in this kind of wire were not due to the hardened point itself, but to the insufficiency of the hardness and elasticity of the wire crown.

In 1878 the method of hardening was changed in a manner which permitted the advantageous use of steel wire for the first time. This improvement consisted in hardening the steel wire and the temperosition after bending under working it down to the degree which engstrain.

Some fine spinners still adhere to angles without breaking, the tembris wire, and will not use hardenper being also just sufficient to per-

iron wire being fibruous, there is a even grinding, thus making up in last a long time (grinding being necgreater tendency to form hooks and other ways for the deficiencies. The essary only at long intervals aland contains all the above features,
which are caused by the hooks and burrs will not form so though these intervals were much while the pocket edition, 1,000 pages
pressure of the grinding roller up, assily an about a significant solution. possible higher production (through greater resistance of the wire) and less chance of a lasting deformation of the staples under strain. All these advantages were intensified by the ues of the very best material obtainable for the purpose—i. e., crucible cast steel of the best quality.

Textile Manufacturer of Manchester, Eng.
(To be continued)

#### Davison's Textile Blue Book.

The 26th annual edition of this well known publication has just been issued. Thousands of changes in firms, officers, buyers, superintendents, goods made, equipments, etc., have been made in revising the volume. These with the addition of reports of nearly 400 new mills, not previously listed, make old editions inaccurate and unreliable. Besides the regular reports, a separate list of the new mills is shown and this should be found useful in soliciting trade from the new concerns. The this wire, and will not use harden- per being also just sufficient to per- Textile Maps, showing all towns ed and tempered steel wire. The mit the wire being bent, say, about where there are textile plans or steel wire will certainly not form the three times to a right angle, thus dye works, have been carefully re-

and contains all the above features, while the pocket edition, 1,000 pages printed on thin paper with flexible cloth covers has all the features given in the office size except the Cassified Directory of Mills and Textile Supply Directory.

The Salesmen's Directory, gantly bound in flexible leather, size 3½x5%x½ inch thick, is much smaller than the pocket edition, but has a full report of every mill, dyer, etc., these being arranged al-phabetically, all mills under each town, different from the Blue Book, which subdivides into Cotton, Woolen, Silk, etc.

The volumes can be obtained from Clark Publishing Company. Prices, delivered anywhere: Office Edition. \$4.00; Pocket Edition, \$3.00; Salesmen's Directory, \$3.00.

#### An Automobile Joke.

The ramifications of the automobile joke have a certain flavor of modernity, although there are modernity, although there are phases of the automobile joke that might have been applied to some of the earliest vehicles in which man was accustomed to travel. Speaking of automobile jokes, the Stanberry, Mo., Owl-Headlight, a paper with an impressive title, relates that a citizen of that town re-turned home late one night, fell same ragged point of the iron wire, ensuring immunity from breaking vised to date.

over the baby carriage and exwhich is so well adapted to grip the out under the continuous working. Two editions are issued as form—claimed angrily, "You run across individual cotton fibres, but its strain. We had therefore here for erly; the office size, 1,100 pages, with these damn little Fords everywhere homogeneous nature ensures more the first time a wire which would heavy cloth binding is printed on you go!"—Ex.

# What is Done with Waste

manufacture of cotton and woolen goods, combined with the repairs and alterations that are necessary to keep a plant the size of the Amoskeag Manufacturing Company up-to-date and in first-class condition, enormous proportions assumes within a year.

All of the cotton waste from the various departments is collected and weighed by the overseers and sent to the waste house, central division, every day. Here it is sorted and put through special machinery that extracts threads, dirt, and other for-eign matter, after which a large amount is returned to the mills and used in the manufacture of coarser goods. About two hundred and fifty thousand pounds of cotton waste is handled each week in this department. The waste that cannot be reclaimed and used here for manufacturing purposes is sorted into fifty-two kinds, each of which is baled up separately, marked with a tag giving the series, number and As soon as these bales are tagged and a record made of them, the yarn sent to the cloth sterehouse, and from there are shipped to various concerns in this country, and some of the waste even goes to England and Germany. Six or seven cars of this are usually shipped each week.

The wool waste is handled in much the same way as the cotton, but the amount of this is very much less, there being only about thirty or forty thousand pounds of it each week.

The total amount of old iron, steel, copper, brass, etc., disposed of last year, was over four million pounds, or about seventy carloads. This was divided up approximately as follows: Wrought iron turnings, 122,000 lbs.; cast iron borings, 192,-000 lbs.; light steel, 133,000 lbs.; light wrought iron, 1,046,000 lbs.; heavy wrought iron, 88,000 lbs.; heavy wrought iron, 88,000 lbs.; No. 1 cast machinery scrap, 1,010,000 lbs.; cotton ties, 454,000 lbs.; malleable iron, 34,000 lbs.; burnt iron, 378,000 lbs.; boiler clippings and punchings, 246,000 lbs.; old boiler tubes, 73,000 lbs.; old steel shafting, 137,000 lbs.; old pipe, 86,000 lbs.; and brease scrap 64,000 lbs. brass scrap, 61,000 lbs.

The light scrap, such as wrought turnings and cast borings, are made in the machine shops and are caught in steel pans made for this purpose.

The wrought iron turnings are put through a machine in the shop for the purpose of extracting the oil, which is used over again on the machine tools for cutting purposes. At the end of each week the cast borings and wrought turnings are sent to the iron house and stored in large bins, until sufficient quantity been accumulated for a shipment.

The light steel is composed of old spindles, old files, and all sorts of

hard steel from the mills or shops.

The light wrought iron includes old loom wires, coil springs, light it is remelted in open hearth fur-steel iron, old pipe, old cut nails, naces where the carbon is reduced, small bolts, washers and screws.

The amount of second-hand and Heavy wrought iron scrap in-waste material that is left from the cludes old rods and bars, clippings from the forge shop, and all sorts of wrought iron forgings from wornout machinery.

No. 1 cast machinery scrap is composed of the cast iron parts of old cotton and worsted boms, spinning frames, carding nad finishing ma-chinery, which are scrapped from time to time and replaced by more modern machinery. This particular kind of scrap brings good prices, and is either sold on the ground where it is broken up or carted to the scrap pile near the foundry. This scrap pile has at times contained as much as eight hundred tons of iron. During the last year several hundred tons of this kind of scrap have been sold to firms manufacturing textile machinery, such as the Saco-Lowell Shops, Draper Co., etc. A certain amount of this scrap is used in the daily melting in the company's foundry

Cotton ties are the thin steel bands encircling each bale of cotton. Some of these are bought by the dealers and sent back to the cotton districts to be used over again, while some of them are sent to the steel mills to be remelted. Malleable iron scrap includes malleable iron castings of all kinds.

Burnt iron scrap consists of castings such as boiler grates, etc., which have to be replaced at short intervals on account of being warped and partly consumed by the intense Boiler clippings and punchheat. ings are the waste pieces from steel plates used at the boiler shop in the manufacture of boilers, steam pipes, tanks, etc.
Old boiler tubes are made of the

hest refined charcoal iron and find ready sale for smelting purposes. Old shafting taken from the mills that is not suitable to be used again is sent to the shop and sold as scrap The old pipe that is taken out of the mills is sent to the pipe storage, southern division, where it is taken apart and all that is in good condition is put in racks as second-hand That which is left after the cond-hand pipe is sorted out is sold as scrap.

The old brass and copper is sent to the foundry, where it is remelted into new castings, but the supply of scrap exceeds the demand usualand therefore quite a quantity

this scrap is sold each year. The selling of all the various kinds of scrap is handled through the purchasing department, and is sold to the highest bidder on the market.

The iron and steel scrap that is bought by the iron and steel mills for remelting purposes goes through two distinct processes; if brought by the mills manufacturing refined iron, it is remelted in what is called puddling furnaces, and the cast borings, wrought turnings, cotton ties and all kinds of light stock are mixed together, and from this round and flat bars are produced; if bought by mills manufacturing steel

(Continued on Page 9.)

# Our Spinning Rings SINGLE OR DOUBLE FLANGE

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SYNTHETIC INDIGO

INDIGO PASTE

GE

ST

#### Cotton Goods in Canada.

(Continued from Page 3) under the lower tariff. It is possible that some Calais laces, etc., are shipped from stock in England in this way, but it is not probable that, it any goods are shipped in such manner, the total can be large. Changes in Character of Imports.

In studying the trend of the trade n various articles one notes immediately the large increase in the imsigner can sh port of cotton yarn of No. 40 and the English. finer. This amounted to \$220,372 in Some duck 1900 and to \$317,548 in 1905, but in 1011 reached 1910 increased to \$649,000, in 1911 to Canadian duck mills controlled from 8936,316, and in 1912 to \$1,138,306. New York, but there is substantial Coarse warps and coarse hosiery import of duck in quantities differyarms are dutiable, but fine yarns of ing from that made locally and yard and above are admitted free, some also is bought when market free and and above are admitted free. polished and glazed yarns when imported for use in the manufacture ing enlarged to t of shoe laces. Most of the Canadian creased demand. mills not only supply their weave-room requirements but make a surplus for sale. This, however, is mainly of the lower grades. Mills making fine goods import a portion of their yarn requirements, but the bulk of the fine yarns imported seems to be for the kniting mills. The larger portion of this is mulespun yarn imported on the cop and is of English manufacture, though at times the American mills, with their close proximity, offer substantial competition.

The import of thread, though flucdemand is being largely met locally.

The imports of piece goods—gray, white, printed, dyed, and colored—all show good increases over those all show good increases over those \$1,290,354; house furnishings, \$1,of 12 years ago. On ordinary gray 106,888; thread, \$789,452; handkergoods and cheap and medium grades chiefs, \$620,048; miscellaneous, \$1,of prints and colored goods there is much future in this market, as the local mills, aided by the tariff, have almost a monopoly. At present there is some import of such goods, as the local mills are sold far ahead and the trade finds great difficulty in getting deliveries. The lo-cal mills are also turning out increasing amounts of white goods, but do not make a sufficient variety or match sufficiently the various finishes desired, nor do they make much of the finer grades. The piece-goods market in Canada that offers the best inducements for imports is that for goods made of fine yarns and for specialties in which the native mills have not been able to offer much competition. The great bulk of the imported piece goods is British. England's shipments had been declining for several years down to 1897, but with the inauguration of a preferential tariff English manufacturers began to increase their proportion of the trade. American piece goods still compete, in spite of the higher tariff with which they have to contend, and this is due partly to their established quality in some lines, partly to the fact that their designs on such goods as prints are of larger variety and more novel than those offered by either the lo-cal mills or the English, and partly to the fact that American tastes in it a vigorous jerk. Instantly the "I did," calmly replied the old wich."-Ex.

cotton goods are mre like the Canadian than are the English. The reason, however, is unodubtedly the faclaimed that of the latter amount cility for quick shipments from some are Continental goods that by mills just across the border. More-shipment through England come over, American prices fluctuate under the lower tariff. It is pos- widely and at times, especially in the dull season in the summer, American prices prove more attractive than those from abroad. Considering, however, the tariff and the local manufacture there is not a great future for American piece goods in Canada, except in specialties and goods in which the American designer can show his superiority over

Some duck is made by the Dominion Textile Co., and there are two Canadian duck mills controlled from fluctations make the outside prices attractive. The local mills are being enlarged to take care of the in-

Velveteens, cotton velvets, and plush fabrics continue to increase in demand, as. do towels, handkerchiefs, bed furnishings, embroidery and lace, and clothing of all kinds. In cotton clothing the United States leads, which is due partly to attractive prices, but more largely to the superior make-up of the goods and to the fact that the Canadian taste in such matters is more American than English or Continental.

#### Principal Groups of Imports.

The imports under the head of tuating, does not seem to show much cottons in 1912, if grouped in classes, tendency to grow, as the increasing were as follows: Cloth, including were as follows: Cloth, including velveteens, \$10,901,755; clothing of all kinds, \$4,019,295; embroidery, lace, and bobbinet, \$2,860,042; yarn,

> In the line of piece goods the largest import is of colored goods, then printed, bleached, and gray goods in the order named. The bulk of the piece goods is from England, though the United States furnished most of the duck. In clothing the United States leads ,though in hosiery exceeded by both England and Germany. Lace comes most largely from England and embroidery from Switzerland. House furnishings, such as sheets, quilts, and towels, are most largely from England. In both yarn and thread England also predominates by a good margin, also on handkerchiefs. The latter are exported from England in large quantities and go to every country in the world, but the United States has not yet built up an export trade in this line.

#### Just Obliged to Have It.

An old woman with a peaked black bonnet got aboard of a Pennsylvania train. She turned to a boy, and pointing to the brake cord, asked: "What's that?"

the dining car."

her parasol over the cord and gave ed: "Who pulled that cord?"

DIXONS ICA-GRAPH PAINT

#### A Silica-Graphite Paint

DIXON'S SILICA-GRAPHITE PAINT

been made for nearly fifty years in one grade only proven its great durability over and over again

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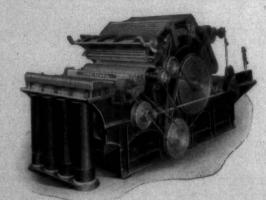
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# SACO-LOWELL SHOPS

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COMPLETE WASTE REWORKING PLANTS



FOUR COILER WASTE CARD

WRITE FOR INFORMATION

ROGERS W. DAVIS, SOUTHERN AGENT

CHARLOTTE, N. C.

"That's the bell cord; it runs into brakes were set and the train came lady

"Well, what do you want?" shoutto a stop.

The old woman hooked the end of The conductor rushed in and yell- ed the conductor.

"A cup of coffee and a ham sand-

# Practical and Scientific Management in the Spinning Room

Contributed exclusively to Southern Textile Bulletin by Yancy L. Yon

(Continued from last week)

Doffing the frames is a very important factor in the production and should be observed closely. section man should make the frames put just as much yarns on the bobbins as possible. The yarn should cover the bobbins on a warp wind frame, all their length, excepting one-half inch at their ends and all frames on the same number of yarn should make the same size full bobbins, so that they will doff even. This is an easy matter if the strokes on the bobbins are the same length and all of the traverses are made to take up the same number of notches.

On a filling wind frame the stroke should be made as short as possible without injuring anything, that is, where ordinary bobbins are used. Frames on filling wind should be provided with filling quills especially made for them.

The frames should be arranged so that every other frame across a section can be doffed at the same time, which will give only one side of doff laps on the spinner at one

The section man should let his frames run as full as possible before he starts the boys in to doffing, taking care to start them off so that none of the frames will be stopped and kept waiting to be doffed. He should also see that the doffers do not waste any time, or allow frames to be kept standing. It is also the business of the section man to see that the belts are kept on the tight pulleys. Sometimes the belt will naturally work off the tight pulleys. In other cases the spinners, knowing that the ends will run better on low speed, slip the belts partly on the loose pulley and run the frame at about three-fourths the regular This should never be allowed. There are many other small items, but they are too small and numerous to mention. If the points I have brought out are put to practical use, the overseer will doubtless get production in quality and quan-

Below is a table, giving the size of travelers for different numbers of yarns on differen size rings.

This table gives traverses up to No. 50s yarn:

		Size of Traveler								
No. of yarn	1% in Ring	1% in. Ring	1½ Ring.							
6	10	11	12							
8	8	9	10							
10	6	7	8							
12	.5	6	7							
14	4	. 5	6							
16	3	4	5							
18	2	3	4							
20	1 .	2	3							
22	1/0	1	2							
24	2/0	2/0	1/0							
26	3/0	2/0	2/0							
28	4/0	3/0	2/0							
30	5/0	4/0	3/0							
32	6/0	5/0	4/0							
34	. 7/0	6/0	5/0							
36	8/0	7/0	6/0							
38	9/0	8/0	7/0							
40	10/0	9/0	8/0							
42		10/0	9/0							
44		11/0	10/0							
46		* 12/0	11/0							
48		13/0	12/0							
50		14/0	13/0							

Single Yarn Calculations.

The overseer of the spinning department has a great deal of calculating to do and below will be found few of the most important rules. Let it be understood there are many calculations to be made, they are all based on one constant, 840 being always consided a constant or standard number of yards in a hank of No. 1s roving, which is used in determining the length, weight and size of yarn.

For example, 150,000 yards weigh 4 lbs. What is the number of the yarn?

Rule: Divide the total length of yarn by the weight in pounds multiplied by the standard number.

150,000

=44.6 or number of yarn. 4×840

The length and weight is always 120, supposed to be known.

To find the weight of yarn when the length and number are known. Rule: Divide the number of yards by the number of yarn multiplied by 840.

Example: What is the weight of

150,000 yards of 44.64s? 150,000

44.64×840

To find the length of the yarn known. Rule: Multiply the weight by the number of yarn times the standard.

Example: What is the length of bundle of 44.64s weighing 4 lbs. 44.64×4×840=149,990 or 150,000 yds.

In the spinning room it is necessary to reel off 120 yards and weigh it to get the weight in grains and then determine the number of yarn. The weight in grains is divided into 1,000 grain (constant) and the quotient is the number of yarn. For instance, 120 yards of yarn weigh 50 grains, what is the number of the yarn:

1,000÷50=20s or number of yarn. The breaking weight of the yarn, 20, is the amount of yarn used in a skein that is placed on an instrument for testing that determines the pounds of pressure necessary to break the skein.

The following rule will be found of advantage in and will give ap- that a pardon could do nothing me proximately the breaking strength than restore him to citizenship.

of any number of yarn:

Multiply 1,800 by the number of yarn and subtract 3 from the quotient. Example: What is the breaking strength or 30s warp yarn breaking strength of 30s warp yarn? 1,800÷30=60-3 57 pounds.

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Ply Yarns.

When more than one thread is twisted together it forms what is known as ply yarns and the following rules and examples are for ply

To find the resultant number when two threads are twisted together. Rule: Multiply the two numbers together and divide the result by the sum of the number. Example: What will be the number of yarn after twisting together 2 strands of

20×20=400÷40=10s resultant no. What will be the resultant number if two strands of different number, say 20 and 40s, are twisted together?

20×40=800÷60=13.3s result. no. What will be the resultant number when more than two strands are twisted together, say 40s, 50s and 9s, making three-ply yarn?  $40 \times 50 = 2000 \div 90 = 22.2 \times 80 = 17760$ 

or 1737 resultant number.

(Continued next week.)

#### Trying to Get Fine Refunded.

M. J. Mims, who lived at Marlboro Cotton Mill, Bennettsville, S. C., failed to pay his commutation tax. and after the execution was issued against him he refused to pay the \$4.50 or to work the six days. Un-der the state law, such refusal is a misdemeanor punishable by fine or imprisonment.

A warrant was issued for Mims. but he disappeared and was gone some time. He came back to the mill village, however, and was arrested and was fined \$7.50, which he paid on July 3.

He appealed to Governor Blease who issued a full parden to him on July 17.

He is now trying through an attorney to get back the \$7.50 but the county commissioners have refused to refund it on the ground that a pardon could do nothing more

# W. H. BIGELOW

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### DISCUSSIONS BY PRACTICAL MEN

Letter From Mill Man.

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Thanks for your correction. The writer of the article on Southern abor which appeared in your issue of July 24th did not mean to critiise or find fault with your statements. On the contrary, he has enoyed them very much, and would ike to see them often. The writer's object was to point out what, in his estimation, was the cause of the nefficiency of our mill help and the remedy for it. Mill Man. medy for it.

Percent of Waste.

Will some of your readers tell me how to figure 15 per cent waste?

If I am converting 13-cent cotton into goods and making a net waste of t5 per cent, what is the cost of my waste?

Thanks to "N."

Editor:

I wish to thank "N" for the answer to my question about the size of warp and filling for a 96x132— 3.35 sateens.

I had already figured it out, but wanted my figures verified. The only difference between us is the size of filling, which I make two numbers heavier but this is as close as we can expect in practical work

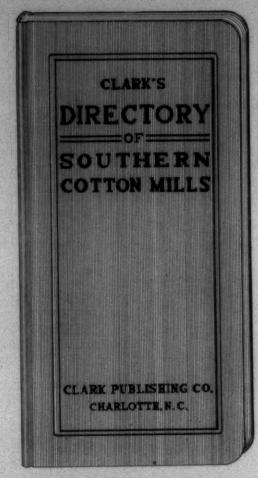
#### Mississippi Division of Southern Textile Association.

The superintedents, overse engineers and second hands overseers, meet at Meridian, Miss., Saturday, September the 6th, 1913, for the purpose of organizing a Mississippi Division of the Southern Textile Association. This association will consist of men actively engaged in the manufacturing end of the textile

Its aim and purpose is to discuss the textile business and all its branches, so that we may become more proficient in the business and to help each other in every

We will discuss at those meetings efficiency in labor and how to obtain it, the best methods to obtain production at a minimum cost, the education of our children, laws and legislation regulating the hours of labor, why there are so many mills idle in Mississippi and try to find some way to gain the confidence of financial world in the textile business.

There is no reason why we should not have 2,000,000 spindles running in this State, we have the finest raw material in the world, the best abor properly handled in the South.



New Edition, August 1st, 1913, Now Ready.

take good aim and shoot straight, ceives its driving from the long and if we are persistent in our ef- side shaft. This lower or concave forts we are bound to hit the mark.

I hope to see this meeting well attended by representatives from every mill in the State. The Southern Textile Association is watching us and stands ready to help us

in every way possible.

We will have some very prominent men address us on this occasion, and what we want is to make a good showing from the start and to command respect and influence that the textile industry is entitled

Yours respectfully, C. H. Goodroe, Vice-Pres., Southern Textile Association.

Questions and Answers From the April, 1913, Examinations of the City & Guilds of London (Eng.) Institute.

> Question.—Give a list of the parts of a scutcher which are driven through the cone drums and describe how variations in the thickness of lap causes va-riation in the speeds of the va-

cone drum drives the upper or convex cone by means of a belt. single worm on the shaft of this upper cone drives a large worm wheel, with which is compounded a smaller wheel, which drives e wheel keyed on the end of the pedal roller. In this case two feed rollers are used and are driven from the ees for various purposes. pedal roller. A clutch is used in the gearing between the upper cone and the pedal roller, and is put out of gear by the full lap knocked-off mo-tion. The feed lattice is also driv-This will be no labor union or en from the same conections. As-anything to oppress labor, and our suming now that a lap runs empty aim will be to elevate in lines of so-cial and efficient standards. so as to leave three laps instead of four for a short time. The pedal four for a short time. The pedal noses will come nearer to the pedal roller, and therefore the long arms of the pedals will be proportionately depressed, and will set in motion the pendants and levers of the piano feed regulator. Whether a bowl box be used or not, the effect will be to move the cone belt nearer to the thick end of the driving cone one-fourth part quicker. If the feed What we need is money and competent men, and I think this can be had quicker by training our own labor and taking care of them than in any other way. So let's get together the men behind the guns,

occur, some pedals lifting, others falling, and the connecting levers and cone belt being moved to an extent represented by the difference between the thick and thin places. If any portion of the width of lap too thin, or too thick, there would still be proportionate regulation of total weight per yard.

#### What is Done With Waste.

(Continued from Page 7)

and from this low grade machinery steel and steel for structural purposes is produced.

The extensive use of leather bout the corporation for various purposes forms another avenue of waste. About forty-four thousand pounds of scrap leather was sold last year, large quantities of which was sold to the shoe trade.

At times there are quantities of second-hand building material on hand, such as old lumber, brick, stone, old doors and windows. Large quantities of old lumber are required for cement forms in construction work about the corporation. All large, blocks such as ends off large timbers, etc., are saved and used for blocking when large alterations are necessary, such as installing boilers, engines and other heavy apparatus.

Old bricks can be cleaned by the use of compressed air for about one dollar per thousand and are as good if not better than new brick for many purposes, such as piers and inner walls.

Old stones, such as bearing blocks, door and window sills, and the like are sent to the stone shed to be recut for other purposes as wanted.

Second-hand doors and windows that are taken out of the mills are sent to the Jumber sheds and saved. Some of them are used over again while others are sold to the employ-

At all times there is a amount of waste wood, such as old barrels, boxes, etc., which is carted to the boiler house and burned in an especially constructed wood-buring boiler furnace. There is enough of this waste wood, with shavings from the planing mill to keep this large boiler supplied at all times, a saving of approximately \$3,000.00 a year.—Amoskeag Textile

#### Superintendent's Son Hurt.

While riding a bicycle Joe Cash, and the thin end of the driven conc son of E. R. Cash superintendent of so that the speeds of all the feed the Hamrick Mills, Gaffney, S. C., parts above specified will become was run over by a horse and suffer-

# SOUTHERN TLE BULLE

Offices: Room 912 Realty Building, Charlotte, N. C.

Published Every Thursday by Clark Publishing Company

DAVID CLARK

Managing Editor

D. H. HILL, Jr. Associate Editor

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Entered as second class matter March 2nd, 1911, at the post office at Charlotte, N. C., under the Act of March 3d. 1879.

#### THURSDAY, JULY 31

#### Directories Promised.

On account of the demand the last edition of Clark's Directory of Southern Cotton Mills was exhaust-1913 edition, which is now ready.

promised a Directory and did not case of actual delivery. get the Jan. 1st edition.

If any such subscribers do not get To the Editor, their copy of the Directory promptly they are asked to notify us in Dear Sir: order that we may investigate.

Only one Directory is given with a year's subscription and those who received the last edition of the Directory or one of the other premiums at the time of subscribing future contracts. are not entitled to a copy of this edition but can obtain a copy by sending \$1.00 to renew their subscription one year.

a large enough edition this time to supply the increased demand.

#### President of American Cotton Manufacturers' Association Replies to Editorial.

ed in April and since that time sub- below a letter from the president dividend of their guaranteed stock. scribers who chose the Directory as of the American Cotton Manufaca premium with their subscription turers' Association in answer to our S. C., paid a semi-annual dividend have been promised the August 1st, editorial of last week. Mr. Cramer of 3 per cent. makes it plain that the Association Copies of the August 1st edition of does not oppose the Cotton Tax Bill, the Directory will be mailed this although it does favor an amendweek to all subscribers who were mment for refunding the tax in

Charlotte, N. C., July 25th, 1913.

Southern Textile Bulletin,

Permit me to refer to the editorial in this week's issue of your paper commenting upon the attitude of the American Cotton Manufacturers Association towards the Clarke Amendment to the Tariff Bill providing for a tax on cotton

The action taken by the officers The Arcadia Mills, Spartanburg, of this Association is evidently not S. C., declared a 31-2 per cent semiprotest understood by you: only made against the passage of the Amendment as introduced, in which form it was not believed to We think that we have printed be perfectly clear that in the legit-large enough edition this time to imate hedging of a sale of goods. The Whitney Mills, Spartanburg, by the purchase of future contracts S. C., paid a semi-annual dividence that the tax would be rebated to the of 3 per cent.

mill whenever the hedge was closed out by the purchase or delivery of burg, S. C., paid a 4 per cent divi-spot cotton at the mill or else-dend. where than on the original future The Lockhart Mills, Lockhart S. contract.

So, strong representation made to Washington urging that the Amendment be so worded as to make perfectly clear the difference between legitimate transactions of mills in the proper carrying on of their business and purely speculative transactions,— no matter whether the trading was done in the New Orleans, New York or foreign

Our action was not in the defense of any cotton exchange but solely in the interest of the cotton manufacturers of this country.

Please be so kind as to publish

this official statement. And oblige, Yours very truly,

Stuart W. Cramer, President, Amer. Cotton Manufacturers Ass'n.

#### July Dividends.

If the paying of dividends is real sign of prosperity, the July dividends by Southern mills indicate that a very good condition pre-

We estimate that fully \$1,000,000 was paid out by Southern cotton mills during July as dividends.

While the list given below is far from complete, it contains the names of the mills whose payment of dividends since Juty 1st has come to our attention.

The Aragon Mill, of Rock Hill, S. C., paid a quarterly dividend of 1 1-2 dividend. per cent.

The Abbeville Mills, Abbeville, S. C., paid a semi-annual dividend of 3 per cent.

We take pleasure in publishing clared a 1 3-4 per cent quarterly

The Mills Mfg. Co., of Greenville

The American Spinning Co., Greenville S. C., declared a 4 per cent semi-annual dividend.

The F. W. Poe Manufacturing Co., of Greenville, S. C., paid a semi-annual dividend of 4 per cent.

The Pacolet Mills, Spartanburg, S. C., paid a semi-annual dividend of 3 per cent on its common stock and 3 1-2 per cent on its preferred stock.

The Clifton Manufacturing Co., of Clifton, S. C., paid a dividend of 3 per cent.

The Beaumont Mills, Spartanburg, S. C., decl-red a 3 1-2 per cent semi-annual dividend.

annual dividend.

The Enoree (S. C.) Manufacturdend of 3 per cent.

The D. E. Converse Co., Spartan-

The Lockhart Mills, Lockhart, declared a 4 per cent semi-anual dividend.

The Monarch Mills, Union, S. C. paid a dividend of 3 per cent.

The Bloomfield Mills, Statesville, N. C., paid a 3 per cent semi-annual dividend.

The Lancaster (S. C.) Cotton Mili's paid a five per cent semi-annual dividend on \$400,000 common stock and a 3 1-2 per cent dividend on \$286,000 preferred stock.

The National Cotton Mills of Lumberton, N. C., paid a 2 per cent. quarterly dividend.

The Efird Mills, Albemarle, N. C. paid a 5 per cent semi-annual dividend.

The Wiscassett Mills, of Albemarle, N. C., paid a 4 per cent semiannual dividend.

The Gray Mfg. Co., Gastonia, N. C., paid their regular 5 per cent semi-annual dividend which has only been passed once since the mill was built.

Woodlawn Mills, Mt. Holly, N. C., paid a 5 per cent semi-annual divi-

The Clover Cotton Manufacturing Co., Clover, S. C., paid their regular annual dividend of 10 per cent.

The Lumberton (N. C.) Mills paid a 5 per cent quarterly dividend.

The Dresden Mills, Lumberton, N. C., paid a quarterly dividend of 2 1-2

The Jennings Milis, Lumberton, N. C., paid a 1 1-2 per cent quarterly

The Broad River Mills, Blacksburg, S. C., paid a 4 per cent dividend although it has only been in operation six months.

The Highland Park Mills, of Charlotte, paid a 5 per cent semi-annual dividend.

The Greenwood Cotton Greenwood, S. C., paid a dividend of 3 1-2 per cent on their preferred stock.

The Ivanhoe Mill, Smithfield, N. C., paid 6 per cent annual dividend on preferred stock.

The Woodside Cotton Mills paid 3 1-2 per cent on guaranteed and preferred stock and 1 1-2 per cent on common stock.

The Hamrick Mills, Gaffney, S. C., paid 3 1-2 per cent on both common and preferred stock.

The Limestone Mills, Gaffney, S. C., paid 6 per cent semi-annual div-

The Franklin Mills, of Greer, S. C., paid a 3 1-2 per cent dividend.

Strickland Mills, Valdosta, Ga., paid a 4 per cent semi-annual divi-

There are many other mills that have paid July dividends that have ing Co. declared a semi-annual divi- not been reported and there are many whose dividend period does not fall in July, but the above list makes a respectable showing and indicates prosperity.

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#### BYRD TEXTILE MACHINERY AND SUPPLY CO.

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#### PERSONAL NEWS

Grady Smith is now fixing looms at the Poe Mills, Greenville, S. C.

J. H. Goings has resigned as super-intendent of the Arkwright Mills, Spartanburg, S. C.

Oscar Cheshire has been promoted to section man in picker room of the Knoxville (Tenn.) Cotton Mills.

J. A. Quick has resigned his po-sition as overseer carding at the Marlboro Mills No. 1, McColl, S. C.

J. H. McEntire has resigned as overseer of spinning at the Loray Mills, Gastonia. N. C.

engineer with the Saxon Mills, Spartanburg, S. C.

R. Walden has accepted the of chief engineer at the Saxon Mills, Spartanburg, S. C.

J. H. Gray, of Warrenville, S. C. now overseer of weaving at Warrenville, S. C.

Mfg. Co., Montgomery, Ala.

B. M. Isom is now secretary of the Beaumont Mills. Spartanburg, S. C.

N. G. Frederick has resigned as wood, S. C. loom fixer at the Poe Mills, Greenville, S. C.

J. W. Hughes, of Burlington, N. C., has accepted the position of second hand in weaving at Cooleemee,

has accepted the position of super-intendent of Marlboro Mills No. 1, 2 and 3, McColl, S. C.

Ni 1 to become overseer of spinning at Enoree, S. C.

G. Freeman, of Henrietta, N. C., has accepted position as loom fixer at the Ivey Mills, Hickory,

C. H. Johnson has been transfer-red from second hand in warping to second hand in spinning at the Gibson Mills, Concord, N. C.

G. H. Lokey has resigned as superintendent of the Villa Rica (Ga.) Cotton Oil Co. and will retire from place.

W. M. Smith has accepted the position of overseer of carding at the Cohannet Mills, Fingerville, S. C.

D. Gilfillian, of the Howard & Bullough Machine Company is spending his vacation in Maine.

R. G. Smith has resigned as second hand in No. 4 weave room at the Poe Mills, Greenville, S. C.

Lloyd Dunn has accepted a position as loom fixer at the Hoskins Mills, Charlotte, N. C.

J. E. Loven, of Stanley, N. C., has accepted a position with the Barn-A. M. Carter has resigned as chief hardt Mfg. Co., of Charlotte, N. C.

J. G. Greenlee has resigned as carder and spinner at the waste Asheville, N. C. mill of the Lancaster (S. C.) Gotton

W. L. White has accepted the position of second hand in spinning at Chadwick-Hoskins Mill No. 3, Charlotte, N. C.

W. R. Cook, of Bath, S. C., is now C. W. Pettit, overseer of spin-verseer of weaving at the Montala ning at the Poe Mill, Greenville, S. is spending his vacation on his farm near Greer, S. C.

> Wm. G. Gregory, master mechanic L. N. Peyton has resigned his po-at the Poe Mill, Greenville, S. C., sition at the Anderson (S. C.) Mills is spending his vacation at Green-

W. S. Chadwick has resigned his position at Hartsville, S. C., to become overseer of No. 2 weave room at the Barker Cotton Mills, Mobile.

J. W. Webb, of Henrietta, N. C., has accepted a position in the cloth A. C. Allgood, of Henderson, N. C., room of the Shelby (N. C.) Cotton Mills.

H. L. Newnan, who recently re-J. E. Shaw has resigned as carder Ella Mill, Shelby, N. C., on account and spinner at Clinton (S. C.) Mill of ill health, died June 21st.

> W. T. Alexander has resigned as overseer of spinning at the Moore Mills, Valmead, N. C., and is now overhauling at Kannapolis.

> J. Allen has accepted the position of overseer of night spinning at the Caswell Cotton Mills, Kinston, N. C.

L. M. Hefner has resigned as loom fixer at the Ivey Mills, Hickory, N. C., to accept a similar position at the Brookford Mills of the same

Chas. R. Lockman, of Bessemer weaving at the Poe Mills, Green-City, N. C., has accepted the posi-ville, S. C., is spending this week tion of overseer of spinning at the visiting relatives in Oconee county, Loray Mills, Gastonia, N. C. S. C.

SPINNING CARDS. DRAWING FRAMES. MILL MACHINERY MASON MACHINE WORKS TAUNTON, MASS. EDWIN HOWARD, Southern Agent Charlotte, N. C. MULES. COMBERS, LAP MACHINES. LOOMS.

C. C. Stevenson of Anderson, S. C., has accepted a position at Hickory,

. Bryant, of Salisbury, N. C., has accepted the position of overseer of No. 3 spinning at the Holt-Granite Mills, Haw River, N. C.

W. N. Darby has been promoted from carder and spinner to superintredent of the Brevard (N. Cotton Mills.

E. A. Armstrong has resigned as overseer of night spinning at the Caswell Mills to become overseer of spinning at the Moore Mills, Valmead, N. C.

D. F. Poole, overseer of weaving G. H. Fairbanks ...... at the Poe Mills, Greenville, S. C., is spending his vacation on an au- J. Etomobile trip to Hendersonville and W.

N. W. Abbott has resigned as section hand in No. 1 spinning at the Dwight Mfg. Co., Alabama City and will return to his former occupation of barber at Gadsden, Ala.

No. 2, to become second hand at the Poe Mfg. Co. No. 4, Greenville, B. W. Bingham.....

tion at the Brookford Mills of the same place.

W. N. Wilson has resigned his position with the Dixie Spindle & Flyer Co. to become overseer of both day and night carding at the Delta Mills, McComb City, Miss.

R. Morrison recently resigned as general superintendent of the Ida, Richmond and Springfield Mills, Laurel Hill, N. C., and his duties are being performed by Edwin Morgan, Jr.

4, Charlotte, N. C.

Dan McLemore has decided to emain as overseer of spinning at the Gibson Mills, Concord, N. C., and will not go to the Chadwick-Hos-kins Mill No. 4 as recently men-

### Superintendents and Overseers

Vass Cotton Mill.

Vass, N. C.

E. L. Lassiter......Supt. F. L. Craven....Carder and Spinner W. H. Richardson....Night C. & S.

Wallace Mill.

Jonesville, S. C.

N. J. James.... Carder and Spinner 

Holt-Williamson Mfg. Co.

Favetteville, N. C.

L. A. McKay has resigned as second hand in weave room No. 2 of the Columbus (Ga.) Mfg. Co., to acter a similar position with the R. R. Brafford....Master Mechanic Meritas Mills of the same place.

Marshall, N. C.

#### Richmond Spinning Mill.

Chattanooga, Tenn.

R. E. S	Smith	Supt.
W. B.	Merritt	Carder
D. B.	HatchMule-	Spinner
C. N. 1	PursleyRing	Spinner
Clarene	e Williams Maste	r Mech.

Pomona Mill.

Greensboro, N. C.

Newberry Cotton Mills.

Newberry, S. C.

J. M. Davis ...... Supt. M. B. Clisby ..... Carder OVERFLOW PERSONALS PAGE 16. W. H. Hardeman ...... Weaver

### MILL NEWS ITEMS OF INTEREST

Louisville, Ky.-Puritan Cordage

Bladenboro, N. C.—The Bladen-boro Cotton Mills have purchased a 25-k.va. Terry turbo-alternator.

Greenville, S. C .- The American Spinning Company has purchased a are now using no lot near the Paris Mountain road equipment whatever, from W. G. Sirrine.

New Orleans, La.—Kahn Cotton pickery will rebuild plant lately burned at loss of \$25,000.

Culpepper, Va.-The Culpepper Silk Mills have been incorporated with a capital stock of \$50,000 by Jas. Rigsby, Jr., Chas. Forbes and L. F. Smith.

Macon, Ga.-W. H. Frickling, of Rome, Ga., recently reported as planning to establish a silk plant here, says that he is not ready to announce his plans.

Hickory, N. C .- A new road is to built from Ivey Cotton Mills to Brookford. This road starts at E. Smith's place, and connects the public road to Brookford Mill.

Fayetteville, N. C .- The Lakeview Mfg. Co. has been sold to A. R. Mc-Eachern and associates of St. Pauls, N. C., and will be put in operation at an early date. The mill has 5,-000 spindles which have been operated on carpet yarns.

old dobby looms of the Darlington Manufacturing Company, with new twenty-eight will be put in at once and later more will be installed in a section of the spinning room.

South Pittsburg, Tenn.-It is reported that R. C. Aycock, manager of the Aycock Hosiery Mills, is considering plans for the erection of another hosiery mill next spring.

It is said that the Aycock Co. will soon build an addition to their present dyeing and finishing department.

Cooleemee, N. C .- The Maynard Crutchfield Co., of Winston-Salem, N. C., are doing some plumbing work for the Erwin Cotton Mill Co. The ice house built by the Erwin Cotton Mill Co. is completed and is now being filled with ice.

Culpepper, Va. The Culpepper Silk Mills have been incorporated with a minimum capital stock of \$25,000 and a maximum capital stock it has been paying a good dividend. of \$50,000. This company has also organized and its officers are as fol-President, James Rigsby, Jr., of Patterson, N. J.; vice president, Charles Forbes, of Culpepper; secretary, L. F. Smith, also of Culpep-

Cumberland, the establishment of a large knitting mill at this place.

Louisville, Ky. - The Louisville Woolen Mills have completed the installation of all of the broad looms which they recently purchased and using no narrow loom

Yorkville, S. C .- The Neely Cotton Mill management suspended work for a few days during the past week in order to clean up and do some repair work.

Calhoun, Ga.—The Echota Mills 000 to \$1,250,000. have decided to double the capacity of the plant and bave placed an order for the additional 5,000 spindles with Rogers W. Davis, Southern representative Saco-Lowell Shops. of the

Albemarle, N. C. - The annual meeting of the various textile plants was held July 17th and all ere found in good condition. The Efird and Lillian Mills declared a semi-annual dividend of 5 per cent and the Wiscassett 4 per cent. Approximately \$37,000 were paid out to the stockholders.

Covington, Ky .- The New Process Hemp Manufacturing Co. has been incorporated for purposes indicated its title and will soon make some announcement relative to the This company is capitalized plant. Darlington, S. C.—Work will be were Messrs. Geo. W. Schofield, H. immediately begun in replacing the J. Young and W. W. Rowland.

Piqua, Ohio.—The Orr Felt Blanket Company, whose 2,000-spindle worsted mill at Piqua, Ohio, vas destroyed by fire, is to build a 5,000-spindle mill in its place, and Mr. L. O.Koester, the secretary of the company, and A. W. Scott, the superintendent of the worsted department, have been in the eastern markets looking up machinery.

Marion, N. C .- The work of enlarging the plant of the Marion Manufacturing Company, a cotton mill, has been completed and the new addition, which doubles the production of the mill, will be put in operation in a short time. It was organized by D. D. Little, of Spartanburg, S. C., who is president and treasurer of the company. A. W. Smith and W. S. Glenn, of that place, are members of the board of directors. Though this plant was only erected a short time ago, still

Savannah, Ga.-The Floyd Bagging Mill shas been organized with T. B. Floyd, president; T. B. Floyd, Jr., vice-president; M. H. Floyd, secretary-treasurer; has site of 9.97

Mills will increase capacity 25 per chants and Manufacturers' Associ- ufacturing jute bagging for cotton; cent by installing additional braiding ation of this city are negotiating contracted for machinery; weekly output, 150 bales bagging.

> Monbo, N. C .- The cotton warehouse at the Monbo Mills was struck by lightning Tuesday afternoon and together with its contents was burned. Just how much cotton was stored in the building has not bee learn-

Kansas City, Mo .- Hoover & Allison Company, of Xenia, Ohio, will, it is reported, establish a \$250,000 factory for manufacturing binder twine and hard ropes; lately creased capital stock from \$1,000,-

Greenville, S. C .- The following mills have contracted for space at the National Conservation Exposi-Knoxville, Tenn., and will tion at make exhibits:

Dunean Mills. Union Bleaching & Finishing Co. Parker Cotton Mills Co. Osceola Commission Co. Easley Mills. Camperdown Mills. F. W. Poe Mfg. Co. The Carolina Mills. Brandon Mills. Pelzer Mfg. Co.

San Bernardino, Cal.-It is ported that plans are being drawn up for the construction of a large cotton mill just south of San Bernardino, for which a site, 350 by 1,320 feet, has already been secured. This plant, it is said, will employ an initial force of operatives numbering 2,500, will be equipped with 90,spindles and will comprise five buildings—a main building, 118 by 525 feet; bleaching plant, 75 by 280 feet; dyeing plant, 75 by 268 feet; bleaching department, 115 by 260 feet, and an office building, 90 by 115 by 40 feet.

Louisville, Ky. — The Louisville Cotton Mills Co. is having an addition to its power generating equipment installed in the form of a Hamilton-Corliss engine, with condenser, which will increase the ca-pacity of the power plant from 600 h.p. to 1,300 h.p. The company pected the engine to be installed in April but delays due to the flood. which tied up the plant of the manufacturer at Hamilton, O., resulted in the work being postponed. The improvement will increase the efficiency of the mill considerably, as the present equipment had been a heavy load.

Speigner, Ala.—The Alabama Cotton Mills ,at Speigner, are now operating their new electrical drive

N. C.—The Mer- acres; will establish plant for man- operated by convict labor. The new power plant includes modern turbines, generators, exciters, transformers, etc. The power house is of concrete block construction and the dam proper is of reinforced con-crete. The electrical machinery includes 50-kilowatt motor generator set, 55-kilowatt generator, 20-kilowatt generator, 350-kilowatt generator, 2 motors in spinning room, motors in weave room, 1 motor each in cloth, slasher and machine room,

> Statesville, N. C.—The plant of the Steele Hosiery Mill was almost com-pletely destroyed by fire July 28th. The plant, which was owned by H. O. Steele, was valued at \$21,000, and insured for \$13,000. The building a frame structure, was owned by J. C. Steele & Sons, who carried only \$500 insurance. About 60 people were employed in the plant, 50 of these being girls. The mill shut down Saturday to give their employees their annual week's vacation and there was no one in the building when the fire started. The origin is The flames had made unknown. much headway before being discov-

#### G. G. Slaughter, Purchasing Agent.

G. G. Slaughter, of Greenville, S. C., has recen'ly added several mills to the list for which he does the buying and is now purchasing agent for twenty-five mills which are as follows:

Belton Mills, Belton, S. C. Brogon Mills, Anderson, S. C. Calhoun Mills, Calhoun Falls, S. C. Conestee Mills, Greenville, S. C. Dunean Mills, Greenville, S. C. Easley Cotton Mills, Easley, S. C. Easley Cotton Mills, Liberty, S. C Fountain Inn Mfg. Co., Fountain Inn, S. C.

Franklin Mills, Greer, S. C. Grendel Mills, Greenwood, S. C The Hartwell Mills, Hartwell, Ga Issaqueena Mill, Central, S. C. Katrine Mfg. Co., Greenville, S. Lois Cotton Mills, Douglasville

Monarch Cotton Mills, Union, S. C. Ninety-Six Cotton Mills, Ninety-Six, S. C.

Norris Cotton Mills Co., Cateechee

Pelzer Mfg. Co., Pelzer, S. C. Riverside Mfg. Co., Anderson,

Watts Mills, Laurens, S. C. Mills, Williamston, 8. C.

#### Big Blanket Selling Agency.

The Farish Stafford Co., which has just been appointed the sole selling agent of the Manetta Mills of Lando, S. C., manufacturer of cottor blankets, is now the leading comand accompanying machinery in a blankets, is now the leading com-hydro-electric development, about mission house for the sale of cot-\$125,000 having been invested for the ton blankets on the N. Y. market, installations. This plant is owned The Manetta Mill which they have by the State of Alabama and is just acquired was formerly sold

through West Baker & Co., and has 228 broad and 64 narrow looms. The 228 broad and 64 narrow looms. The company is also selling at the present time the product of the Rhode Island Co., of Spray, N. C., and the German-American Co., Draper, N. C. Both of these mills make blankets, and are the largest producers of this class of goods in the South. The Farish Stafford Co. already does a business amounting to about \$1,000,000 a year on tickings. blanket department is in charge of Frank Bell, who for some time past, has merchandised successfully the product of the German-American Co. and the Rhode Island Co.—Daily Trade Record.

#### Make Cotton Cloths.

A. F. Calvert, president of the Drayton Mills of Spartanburg, has for some time been experimenting with a view to producing cotton goods suitable for men's summer wear, and thinks he has succeeded. He has sent a bolt of the goods to Representative J. T. Johnson, with the request that six and a half yards, enough to make a two-piece suit, be given to Senators Tillman and Smith of South Carolina and Representatives Johnson, Aiken, Underwood, Sisson, Heflin and Covington.

The cloth resembles Bedford cord in texture. It is made from long staple cotton, is of a beautiful cream color and Mr. Calvert says it will not shrink or fade. The recipients of the goods are said to be very proud of them and say they will have their suits made at once and will be wearing them before the summer is over. The cloth gives promise of making up into handsome as well as comfortable suits.

#### A New Scheme.

J. F. Kennedy discovered a "geta reduced scale, but ran against the snares of the law.

Some time ago Kennedy appeared in the Highland Park Mills, of Charlotte, N. C., and represented that he had four or five good hands whom he could secure for the mills provided that he was supplied with sufficient funds to move them to Charlotte. J. A. Sawyer, overseer of carding of the mills, thereupon vanced him the sum of \$31.50. Kennedy departed and was seen no more until demands were made of him to make good his contract or stand the consequences of the law. He answered the demand by forth the fact that he could not supply the hands as promised unless additional funds were forthcoming.

He was arrested on a warrant sworn out by J. A. Sawyer and in the hearing of the case Recorder Jones found probable cause and consequently fixed the bond for appear-



is so easy to install-costs so little for upkeep-is so simple to handle-makes so little trouble-is

always on the job-gives exactly the percentage of moisture you require-never spoils goods' by overflow—needs so little attention—that the owners of the scores of mills where Turbos are working unanimously declare it makes them worry-

free on that score,
Wouldn't you like to join the brigade of the
Turbofied? Ask for details of enlistment.

#### AND ADD THIS TO YOUR LETTER:

"I would like to know of a dozen or more good sized installations of your Turbo and the opinion of these 'Turbo-fied' mill owners regarding it."

THE G. M. PARKS CO. FITCHBURG, MASS

Southern Office, No. 32 West Trade St., Charlotte, N. C. B. S. COTTRELL, Manager



ance at the next term of superior court at \$100.

#### \$500 Damages For Loss of Foot.

In the court of common pleas at Laurens, S. C., Larry H. Cunning-ham, a resident of the Laurens Mill village, was given a verdict for \$500 against the Columbia, Newberry & Laurens Railway Company for partial loss of a foot sustained about a year ago, when the plaintiff undertook to get off the evening train from Columbia a signal crossing near the city. Cunning claimed he was preparing to alight from the moving train, when it suddenly started at full speed and he was thrown off, a wheel passing over his foot.

#### Cotton Mills Win Victory in Rates.

Washington, D. C .- To thirty-one manufacturing establishments principally cotton mills, in the vicinity of Spartanburg, S. C., was granted by the interstate commerce mission reparation aggregating several thousands of dollars from the Southern Railway. It was held by the commission that charges on coal from the Coal Creek region Eastern Tennessee to the mills had been unreasonable.

#### A Mere Piker.

The famous aviator who had fallen 500 feet from his aeroplane, had been fitted out with a halo and a robe and was roaming around the golden streets bragging about his achievements. At length he was accosted by a venerable sage, who

'And who are you?"

"I am Birdman, the great aviator," was the reply. "I hold the records for speed and altitude in flying."

"Go get a reputation, young man," id the sage. "My name is Elijah." said the sage. Cincinnati Enquirer.

#### The North Carolina COLLEGE OF AGRICULTURE AND MECHANICS ARTS

The State's Industrial College.

Equips men for successful lives in Agriculture, Horticulture, Stock Raising, Dairying, Poultry Work, Veterinary Medicine; in Civil, Elec-rical, and Mechanical Engineering; in Chemistry and Dyeing; in Cotton Manufacturing. Four year courses. Two, and One year courses. 53 teachers; 669 students, 23 buildings; Modern Equipment. County Superintendents hold entrance examina-tions at all county seats July 10. Write for complete Catalogue to

E. B. OWEN, Registrar, West Raleigh, N. C.

#### AMERICAN COMPANY MOISTENING

WILLIAM FIRTH, President

BOSTON, MASSACHUSETTS

FRANK B. COMINS, Vice-Pres. & Treas. THE ONLY PERFECT SYSTEM OF AIR MOISTENING

COMINS SECTIONAL HUMIDIFIER JOHN HILL Southern Representative, Third Nat. Bank Building, ATLANTA, GEORGIA

# Cotton Goods Report

New York.—During the past week sions have been offered are allowed buyers of cotton goods have con- only on good sized contracts. tinue dto operate quietly, but steadily ,covering their needs through goods in New York are given as fol-the latter par tof the fall season. lows: Out-of-town jobbers are not placing any large orders for forward deliveries, but according to statements made by prominent selling agents, they are covering their most important needs. A good many of the Western buyers are operating with more freedom than those from other sections of the country and appear to be worrying little over the tariff question. On goods for next spring they are a little more careful, but if the tariff changes do not go into effect before the first of the year, have not much fear of an upset on domestic lines.

The gray goods market during last week was easier, with moderate demands. Converters have been in the market bidding for goods at prices from 1-16 cent to 1-8 cent under the market. Some sales have been put through at concessions. Weekly Visible Supply of American Mills, however, are still inclined to hold out for their prices, as they have business booked ahead for some weeks to come on staple goods.

Novelty cotton goods have occupied considerable of the attention of buyers, as well as selling agents and commission houses. On crepes and ratines jobbers feel that they must place orders for next spring, if they expect to get goods, while at the same time they appear to be more or less afraid of the future. The question of how long the vogue for ratines and crepes will last, is what is causing both buyer and seller uneasiness. Jobbers do not want to stock up on these goods with a possibility of there being a sudden decline in their popularity.

Some of the gingham mills are offering ratine and eponge fabrics which are claimed to be superior cloths than many of the converted fabrics selling at a higher price. These cloths can be offered to the retail trade to sell at popular prices, The fact that there has been fear of foreign competition may be responsible for the excellent values in novelty cottons that are now being offered through the trade by the various converters.

In the fall River print cloth market trading has continued quiet, although prices remain steady and unchanged. Sales amounted to about 100,000 pieces, largely spots and nearby deliveries. There has been practically no demand for narrow styles.

Buyers and manufacturers both continue to show themselves indifferent about trading ...

With the production of the looms man was summoned to the bedside fairly well sold up for the remain- of his dying spouse. For forty years der of the month, the manufactu- she had made his life a burden. rers were not eager enough to sell and offer as an inducement the possibilities of concessions in prices. They feel now that the prices are already too low to allow for a fair margin of profit and what conces-

Current quotations on

	Prt cloths, 28-in std 3 3-4	
1	28 1-2-in, std 3 1-2	
	4-yard, 80x80s 7	to 7 1-4
5		
	x72 5 1-2	to 5 9-16
ř	38 1-2-in, std., 5	
	Brown drills, std 8	
	. Sheetings, south-	
	ern std 3-4	to 8
	3-yard 7 1-8	
	4-yard, 56x60s 6	to 6 1-2
ķ	Denims, 9-oz14	to 17
	Stark, 8-oz. duck14	
	Hartford, 11-oz., 40-	
Ë	inch duck	
	Tickings, 8-oz13 1-4	
	Std fancy print 5 1-2	
1	Std ginghams 6 3-4	
ĕ	Fine dress ginghams 7 1-2	to 9 1-4

### Cotton.

Kid fin. cambries., 4 1-2 to 4 3-4

July 25, 1913	1,426,351
Previous week	1,582,387
This date last year	1,741,244

#### Weekly Cotton Statistics.

New York, July 25.-The following statistics on the movement of cotton for the week ending Friday July 25, were compiled by the New ork oCtton Sxchange:

#### WEEKLY MOVEMENT.

	1913.
Port receipts	18,223
Overland to mills and Can- ada	5,089
timated)	15,000
Loss of stock at interior towns	15,562
Brought into sight for the week	
Port receipts	9,767,689
Overland to mills and Can- ada	980,895
Southern mill takings (estimated	2,720,000
Stock at interior towns in cess of Sept. 1	59,358
	STATE OF THE PARTY

Brought into sight thus far for the season .... .13,527,942 4.376 bales deducted from receipts for season.

#### Rational to the Last.

A frightfully henpecked Missouri of his dying spouse. she had made his life a burden, she had made his life a burden.

"I think I am dying David," she said, "and before I leave you I want to know if I shall see you in a better land."
"I think not, Nancy," he replied, "not if I see you first."—Ex.

#### GRINNELL WILLIS & COMPANY

44-46 Leonard Street, New York

#### SELLING AGENTS

BROWN AND BLEACHED COTTON GOODS FOR HOME EX-PORT MARKETS

### RICHARD A. BLYTHE

Cotton Yarns Mercerized and Natural ALL NUMBERS

505-506 Mariner and Merchant Building

PHILADELPHIA. PA.

# The Desirability of the South

as the place to manufacture cotton goods is illustrated in the increase of 67% quoted by census department. We can offer attractive situations for those desiring to enter this field.

### J. A. PRIDE

General Industrial Agent, Seaboard Air Line Railway NORFOLK, VIRGINIA.

When you enjoy the economy of lubrication provided by



you discover that increased production means a great deal more than a slightly lower lubricant expense.

Figure out the saving involved in a 50% reduction of oil stains in your Carding, Twisting and Spinning. Then write us for test samples of NON-FLUID OIL for Comb-boxes, Roll Necks and Twister Rings.

SOLE MANUFACTURERS

New York & New Jersey Lubricant Co. 165 Broadway, NEW YORK

# BANDING MACHINES

COLE BROTHERS PAWTUCKET, R I.



in the world for making loop bands for spinning frames. Superior quality of bands without any cost of making. All bands exactly alike and no stretch of bands after they are Saves child labor.

Also Beaming Machine to beam on to slasher beams.

19 1-2-

-19 1-2

-23 1-2

20 -20 1-2 20 1-2

21 -

21 1-2-22

23 1-2-

23 1-2-23 1-2-24

24 1-2-

-38 1-2

...... 28 1-2-29

Southern Two-Ply Warps:

### The Yarn Market

168

50s

Philadelphia, Pa.—The past week Carpet and Upholstery Varn in Dealers in Mill Stocks and other was considered to have been a fair Skeins: one in the cotton yarn market and some dealers reported increased 8-4 slack ....... business. There was a good demand 8-3-4 hard twist for knitting yarns, and there was a 9-4 hard twist ..... 19 1-2-20 little improvement in the demand for weaving yarns for late deliveries. There was no increase in the receipts of yarns from the South.

Busing the week manufacturers 402 19 1-2-20

During the week, manufacturers 10s of carded yarn hosiery were good 12s buyers of yarns for both prompt 14s and future deliveries. Sales of 30,-000 to 75,000 pounds for September and later deliveries were made n

ne basis of 20 cents for 10s. 26s
The supply of combed yarns 30s seems to be in excess of the de- 40s mand, for, notwithstanding the demand, spinners do not seem able to force any material advance in 8s Eastern spinners of single combed 20s peeler, both frame and mule spun, 24s are out after business, and are get- 26s ting it.

In weaving yarns there was some buying for future deliveries, but it was not general, but confined to Southern Frame Spun Varn on Cones spots and did not include all numbers. The finer numbers, 30-2 and above are not ready sellers and dealers complain about 30-2 warps a being hard to move. The best seller for future delivery was 20-2. and sales of 25,000 to 50,000 pounds were made but prices were rather irregular. Contracts for 20-2 warps were placed with spinners at 22 22 1-4, 2 21-2 and 22 3-4 cents, and 20-2 skeins at 22 cents 30-2 warps Two-Ply Carded Peeter in Skeins: for late deliveries, 24 cents; 40-2 warps, 29 cents; 14-1 warps, 20 1-2 2 cents; 20-1 warps, 21 cents, and 16-2 skeins white stock, 20 1-2 cents.

Southern	Single	Skeins

4.	to 8s	. 18 1-2-19
105	A	19 19 1-2
198		19 1-2-20
148		20 —20 1-1
168		20 1-2-21
208		20 1-2-21
26s		23 —
30s		24 —

#### Southern Two-Ply Skeins:

88		19	1-2	
10s	***********	19	1-2-20	The Discount Deals Claim
128		20	-	Two-Ply Combed Peeler Skeins:
149		20	21	
168		20	-21	208 28 1-2-
200		22	-22 1-2	248 29 1-2-30
240		23		30s 32 — 33
265		23	1-2-	408 38 —38 1-
308		24	-24 1-2	50s 42 —
405		28	1-2-29	60s 51 —54
50s		38		70s 60 —62
608		49	-50	808 70 —71

### A. M. Law & Co. F. C. Abbott & Co.

#### Spartanburg, S. C. BROKERS

Southern Securities

South Carolina and Georgia Mill

	Bid	Asked
Abbeville Cot. M., S. C.		100
Aiken Mfg. Co., S. C	35	
Amer. Spinning Co., S. C.		
Anderson C. M. S. C.	154	
Anderson C. M., S. C.,pf	90	***
Aragon Mills, S. C		65
Arcadia Mills, S. C	91	
Arkwright Mills, S. C		100
Augusta Factory, Ga	. 35	
Avondale Mills, Ala	115	120
Belton Cot. Mills, S. C	100	
Brandon Mill, S. C	. 75	
Brogon Mills, S. C		61
Calhoun Mills, S. C		51
Capital Cot. Mils, S. C.		85
Chiquola, S. C., com		
Clifton Mes Co. S. C.	100	***
Clifton Mfg. Co., S. C	. 101	
Clifton Mfg. Co., S. C. pf	100	***
Clifton Cot. Mills, S. C.		125
Courtenay Mfg. Co., S. C.		90
Columbus Mfg. Co., Ga.	921/4	100
Cox Mfg. Co., S. C		100
D. E. Converse Co., S. C.	. 85	
Dallas Mfg. Co., Ala		110
Darlington Mfg. Co., S.		
C		65

Gainesville Cotton Mills,

Glenn-Lowry Mfg. Co.,

S. C., preferred ...
Gluck Mills, S. C. ...
Granby Cot. Mills, S. C.
Granby C. M., S. C., pfd.

Graniteville Mfg. Co., S.

Cancaster C. Mills, S. C. Lancaster C. Mills, S. C.

Preferred
Langley Mfg. Co., S. C.
Laurens Mill, S. C.
Limestone Mill, S. C.

Ga.

Greenwood C. Mills, S. C. ...
Grendel Mill, S. C. ...
Hamrick Mills, S. C. ...
Hartsville C. M., S. C. ...
Inman Mills, S. C. ...
Inman Mills, S. C. ...
Jackson Mills, S. C. ...
King, John P. Mfg. Co.,

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# Drayton Mills, S. C.

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30s		32 33		Monaghan Mills, S. C
40s		38 —38	1-2	Newberry C. Mills, S. C 1
50s		42 —		Ninety-Six Mills, S. C. 1
60s		5154		Norris C. Mills, S. C 1
70s		60 62	2	Orangeburg Mfg. Co., S.
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Chadwick-Hoskins, com		85
Chronicle		160
Cliffside	190	195
Efird, N. C	115	121
Erwin. com		150
Erwin, pfd		103
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Highland Park, pfd		102
Imperial		133 1-3
Kesler	165	
Loray Mills, pfd		95
Loray, com	10	
Lowell	181	
Majestie		150
Patterson	125	
Washington Mills	NO A PROGRAMME	10
Washington Mills, ptd		100
Wiscassett	. 135	150

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Olumnia Mila C C		
Olympia Mils, S. C., ofc		***
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Parker, pfd	40	45
Common	16	20
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Oconee Mills, common.		100
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Pacolet Mfg. Co., S. C		101
Pacolet Mfg. Co., pfd	100 8	
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Pelzer Mfg. Co., S. C		
Dickors C Mills & C	100	135
Pickens C. Mills, S. C.	100	
Piedmont Mfg. Co., S. C.	144	160
Poe F. W.) Mfg. Co., S.		
u	105	115
C. Richland C. M., S. C., pf		
Riverside Mills, S. C		25
Roanoke Mills, S. C	140	160
Saxon Mill, S. C	126	
Sibley Mfg. Co., Ga		64
Spartan Mill S C		112
Tucapau Mill, S. C Toxaway Mills, S. C	280	
Toxaway Mills S C	200	72
Union-Ruffalo 1st ofd	35	40
Union-Buffalo, 1st pfd. Union-Buffalo Mills, S.	JU	40
and old		10
2nd pfd	***	10
Victor Mfg. Co., S. C	***	***
Ware Shoals Mfg. Co., S.		
C.,	. 75	
Warren Mfg. Co., S. C.	80	85
Warren Mfg. Co., pfd	100	
Watts Mills, S. C	38	60
Williamston Mill S C		97
Woodruff C. Mills, S. C.	95	
Woodside C. Mills, S. C.		

#### Personal Items

- E. A. Bagwell of Greenwood, has accepted a position at Ware Shoals,
- has accepted a position at Fountain Inn, S. C.
- J. C. Nunnelly of Cowpens, S. C., has accepted a position at Huntsville, Ala.
- J. F. Buffington of Jefferson, Ga., accepted a position with the Sibley Mills, Augusta, Ga.
- . C. Eason is now overseer of carding at the Capitola Mills, Marshall, N. C.
- G. O. Coble has resigned as secretary of the Locke Cotton Mills, Concord. N. C.

Anderson Carpenter has resigned his position with the Hoskins Mill, Charlotte, N. C., and gone to Crouse,

- Robt. S. Steefe has been promoted from second hand to overseer of spinning at the Union Mills, La-Fayette, Ga.
- W .P. Holt has resigned as superintendent of the Locke Mills, Concord, N. C., and accepted an office position with that company.
- C. S. Smart has resigned as superintendent of the Erwin Mills No. 3, Cooleemee, N. C., to become superintendent of the Locke Cotton Mills, Concord, N. C.
- J. H. Cleghorn, who recently resigned as overseer of spinning at Woodside Mills, Greenville, C., has accepted a position at the Lincoln Cotton Mills, Evansville,
- H. D. Townsend, formerly over-seer of carding at the Gibson Mills, Concord, N. C., will fill a similar position with the new Erlanger Mills, Lexington, N. C. The overseer of spinning for the mill has also been employed.

#### A Cutting Scrape.

Two white men, J. W. Campbell and Eastman Smith engaged in a carving match July 23rd at Grendel Mill No. 1, Greenwood, S. C. Campbell got the worst of it, having one of his ears almost cut off, and re-ceiving a long gash on his face in

#### Leaps to Death in Mill Stream.

With the strings of a gingham apron tide around her neck and a even-pound rock secured in body of her apron, Mrs. Mary Rob-ertson leaped to her death from the bank to 15 feet of water in the mill race at the Manetta Mill, Lando, S. After much diving the body was recovered 35 feet down stream. The cause of the suicide is not known except that she was in a nervous condition.

#### Mill Girls Fight.

Caught a Live Wire.

Miss Leitha Squires, age thirteen, and Mrs. Lula Gentry, white, employes of the Durham (N. C.) Hosi-Mill, were tried last week on the charge of engaging in an affray in which a deadly weapon was used. The fight occurred at the Durham in search of cherries. S. E. Harrison of Clemson College, Hosiery Mill near the noon hour, and Mrs. Gentry was cut to such an extent that a doctor's aid was required. He took two or three stitches in her arm where the young girl used the knife.

The knife fight seemingly grew

#### Charged With Perjury.

The second case on record in South Carolina of alleged perjury in the matrimonial license affairs came to light when J. M. Vinson, of the Wylie Cotton Mills, swore out a warrant for the arrest of C. H. Snipes of the foregoing mill charging him with perjury in regard to stating that his 14-year-old daughter was 18. Snipes was granted bail. It is thought the case will fall through, because the girl stated to Judge J. J. McLure that she told Snipes that she was 18. Snipes went to Winnsboro to secure the li-

fordton, N. C

With another friend he had confined in climbed a cherry tree in the yard the insane. in search of cherries. The tree stands near the streets and the city electric wires running to the Cleg-horn Mills passes through its branches. The Poteat boy being unaware of any danger, reached out and caught one of the wires when he found he couldn't turn it loose. plimentary language toward the younger girl which she resented. strong urrent.

#### Acquitted of Murder of Cloth Room Overseer.

In March of the present year Richard Rheigley shot to death F. Wright, overseer of cloth room at the Republic Mills, at Great Falls. S. C., and he was tried and acquitted at Chester, S. C., recently on the grounds of insanity. The defense set up in the case was that of insanity, it being established that Rheigley had been suffering for some months with a bad case pellagra. Wright was also shown to have interferred for some time with the happiness of Rheigley's home, so the plea of the unwritten law and of insanity were strongly

urged before the jury. Rheigley's health is now badly broken and he Ben Poteat a small boy, met with was a pitiful looking man as he quite a serious accident at his home sat in the crowded Chester court near the Cleghorn Mills, Ruther-room. The form of the verdict means that Rheigley will have to be confined in the State hospital for 1

#### Lindale Band to Take Long Hike.

The members of the Lindale (Ga.) concert band, which is composed of employees of the Massachusetts Mill, are contemplating hiking the "short distance from Lindale to "short distance from Lindale to San Francisco, California, to attend the Panama-American Exposition, and several members have voted and announced their determination to go in this manner, in case the organization as a whole elects to go.

The plan has found favor among the members and they say that they will, in all probability, leave Lindale in January. It is expected that concerts given en route will defray the expenses of the trip.

#### Mack Sherard's Band.

The First Regiment band of Williamston, S. C., is known as one of the best in the United States volun-It was organized at teer service. Iva by Mr. W. Mack Sherard and when he moved to Easley he kept up the organization there and now at Williamston, where he is superintendent of the mill the band is at the very height of its service.

The First Regiment band has een giving summer concerts Chautauqua park in Williamston and the people all over the state are praising this organization.

Samuel B. Pruitt, principal mu-sician; Jesse T. Crawford, drum major; Jack S. Pruitt, sergenat; Clif-R. Roberts, sergeant; bus H. Harris, sergeant; William W. Lacy, sergeant; corporals, Thos. M. Andrews, Charles L. Koon, Afbert K. Patterson, George Parker, Chas. L. Gossett, Marvin M. Smith, Robert W. Hembree, James D. Spannon.
Privates: Henry H. Adams, David
H Caldwell, Gustavus N. Foster,
Gustle B. Wilhite, Willie Roberts,
Benjamin Harris, William B: Brandt,
Rockey J. Brandt, Bout Barker, Kir. Reuben J. Brandt, Paul Parker, Kirby A. Ross, Benjamin F. Underwood, Cook: O. K. Roberts. Anderson Daily Mail.

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HIS PREPARATION is simply raw beef tallow made soluble. In view of the fact that raw tallow will not dissolve and hence does not combine with starches, we herein offer an article that avoids these objectionable features. Soluble Sizing Tallow dissolves and combines readily with all starches and acts

as a most valuable softening agent. Users of this article will avoid the danger of mildewed warps and also the disagreeable odor of Raw Tallow in the goods. In short, an excellent softening agent.

### ARABOL MANUFACTURING CO.

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CHARLOTTE, N. C. CAMERON MacRAE

#### H. L. Newman Dead.

On last Monday night, the life of Mr. H. Lee Newman, a prominent and widely known mill man, came to an end. Mr. Newman was one of the popular employees of the Ella Manufacturing Company, having been there since the erection of the mill. He had been confined to his room only about two weks before his death.

He was an active church worker. being one of the deacons of the Second Baptist church. South Carolina was his native State, his mother now living in Greenville. Mr. Newman was about forty-four years of age, and teaves a mother, brothers and sisters, a wife and five chil-dren, three boys and two girls, to mourn his loss.-Cleveland Star.

# Want Department

#### Want Advertisements.

If you are needing men for any position or have second hand machinery, etc., to sell, the want columns of the Southern Textile Bulletin afford a good medium for advertising the fact.

Advertisements placed with as reach all the mills.

#### Employment Bureau.

The Employment Bureau is a feature of the Southern Textile Bulletin and we have better facilities

for placing men in Southern mills than any other journal.

The cost of joining our employ-ment bureau is only \$1.00 and there is no other cost unless a position is secured, in which case a reasonable fee is charged.

We do not guarantee to place every man who joins our employment bureau, but we do give them the best service of any employment bureau connected with the Southern textile industry.

#### Help Wanted.

Wanted: At once complete set of help to start our new Mill Number 2. Includes hands for eard room, spinning room weave room. Cast your lot with us if you are looking for health. wealth and happiness. Apply promptly to W. C. Cobb, Supt. Ware Shoals Mfg. Company, Ware Shoals, S. C.

#### Wanted

One card grinder and spinning and spooling help. Advantages and wages good.

H. L. Holden, Rocky Mount Mills, Rocky Mount, N. C.

- WANT position as overseer of spinning or second hand in large mili Experienced both as second hand and overseer on from 4's to 50's yarns. Age 28. References furnished if desired. Address No. 402.
- WANT position as master mechanic. Now employed. Have had 20 years experience and can furnish best of references. Address No 403.

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- WANT position as superintendent. Long experience and now employed, but wish to change. Good references both as to ability and character. Address No. 404.
- position as superintendent of either spinning or weaving mill. Have had long experience and can assure best results as to production, quality, cost, etc. Address No. 405.
- WANT position as overseer of carding at not less than \$3.00 per day

Now employed as overseer of carding but wish to change for larger room. Good references Address No. 406.

- WANT position of superintendent of small mill or overseer of spinning in large mill. Now employed as spinner and assistant superintendent and giving satisfaction. Good references. Address No. 407.
- WANT position as overseer of spin-ning. Now employed and giving satisfaction, but want larger job. Can furnish satisfactory references. Address No. 408.
- WANT position as carder and spinner on night or day run. filled one position as carder and spinner five years. Can furnish good references and get quality and quantity. Address No. 409.
- WANT ANT position as overseer of weaving. Prefer print goods in C. Now employed, but have good reasons for wishing to change. Good references. Address No. 410.
- WANT position as overseer of spin-ning. Age 42. Married. Strictly ning. Age 42. Married. Strictly sober. Have long experience on both coarse and fine, white and colored work. Address No. 411.
- WANT position as overseer of carding and spinning. Age 31. Married. Now employed in successful mill. Can furnish satisfactory references. Address No. 412.
- AN EASTERN MAN experienced on fine yarns and goods wants position as superintendent of South ern mill and can furnish fine references. Address No. 413.
- WANT position as superintendent Have had 18 years experience. Several years in weaving, spin-ning and wide experience in dressing and slashing. Good manager of help and up-to-date on watching cost. Sober and good references. Address No. 414.
- WANT position as superintendent or overseer of large weave room in Ga., N. C. or S. C. Now employed as superintendent and have had long experience as overseer of weaving. Good references. Adof weaving. G dress No. 415.
- WANT position as superintendent of medium size mill or carder and WANT position as carder and spinspinner in large mill. Am now carder and spinner in 10,000 spindle mill, but want better position. Practical experience and also experience and also technical knowledge. Address No.
- WANT position as superintendent. Now employed by good mill but would change for larger mill. Experienced on colored as well as

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#### In Picker Sticks

The IVEY BRAND Sticks Save Money in their durability-Save the Time of the Loom Fixer—Save the Stopping of the Loom to put in another—Save Making Flaws in the Cloth by Breakage. Every Stick Selected and Branded. Write us for prices.

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### IVEY MFG. CO., - Hickory, N. C.

gray goods. Satisfactory references. Address No. 417.

- WANT position as overseer cloth room in large mill by married man of experienced and ability. Am at present employed as over seer cloth room in one of the largest mills in the South and giving satisfaction. Can give references. Good reasons for desiring a change. Can change in two weeks. Address No. 418.
- carding. 16 years in card room, 4 years as overseer. Married. Age Good references. Address No 419.
- WANT position as overseer of spinning. 11 years experience as over-seer on from 20's to 100's. Also experience on twisting and wind-Good references. Address
- WANT position as overseer of spinning and winding. 17 years ex. perience in spinning and am now employed as overseer. Can furgood references. Address
- WANT position as overseer of spin-Have had long experience in first class mills and can furnish satisfactory references as to ability and character. Address No. 422.
- WANT position as superintendent. Have long experience, both as overseer of spinning and as su-perintendent. Can furnish reference from previous Prefer weaving mill. Address No.
- WANT position as overseer of cloth room or as overseer of weaving. Experienced in both rooms with special reference to colored and fancy goods. Now employed. Address No. 424.
- WANT position as overseer of carding. 24 years experience in carding. Married. Sober. Good recommendations. Can change of short notice. Address No. 425.
- ner. Have had long experience and can furnish satisfactory ref-erences. Also experienced in overhauling. Address No. 426.
- WANT position as overseer of spinning. 10 years experience. 6 years as overseer on carded and combed yarns, also hoisery and warp yarns. Married. Age 31. Strictly sober. Now employed. Can

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change on short notice. Address

- WANT position as carder. 24 years in card room. Now overseer. 38. Good manager of help. Mar-ried. Strictly sober. Can change on short notice. Good references. Address No. 428.
- WANT position as overseer of spin-ning. Have long experience in good mills on both coarse and fine yarns. Can furnish satisfactory references. Address No. 429.
- WANT position as superintendent. Have had experience running both small and large mills and can furnish fine references, both as to ability and character. Address No. 430.
- WANT position as overseer of weaving, at not less than \$3.00 per day. Married. Of good character and temperate. Experienced on plain and check work. Have held present position two years. Can furnish references. Address No.
- WANT position as superintendent Have had long experience both as carder and superintendent and can furnish splendid references. Have special reputation as expert carder. Address No. 432.
- WANT position as overseer of spinning. Now employed but wish larger job. Have always made good and can furnish references from present and former employers. 'Address No. 433.
- WANT position as overseer of carding or superintendent in a small mill. 18 years experience. Age 37. Sober. Married. Can furnish good references. Employed but can come on short notice. Address

(Continued on next page)

(Continued from last page)

WANT position as superintendent.

Now employed and an give present employers as reference. Long experience both as overseer and superintendent. Address No. 435.

WANT position as carder or carder and spinner. Have had good experience in both position on from 4's to 40's. Also have family of mill help. Strictly sober. Good references. Address 436.

WANT position as overseer of carding and spinning. 4 years experience in card room. 13 years experience as overseer of spinning Good reason for wanting to change. Good references. Address No. 437.

WANT position as superintendent.

Age 32. Have been in mill since
a boy: Am practical carder,
spinner and weaver. Now employed as superintendent but wish
to change. Sober. Industrious.
Good references. Address No. 438.

WANT position as overseer of spinning or carding and spinning. Experienced on 4's to 60's both combed and carded. Also hosiery yarns. Now employed in mill of 18,000 spindles and can give present employers as reference. Address No. 439.

WANT position as overseer of weaving. Now employed as second hand on Draper looms. 8 years experience in fixing on plain and fancy weaves. Best of references from present and past employers. Held present position 2 years. No. 440.

WANT position as superintendent.

Now employed in small mill but
desire larger mill. Have had long
experience as overseer of carding and superintendent. Good references. Address No. 441.

WANT position as superintendent of small mill or large weave room. Now employed as superintendent but want larger mill. Have had long experience and can furnish best of references. Address No. 442.

WANT position as overseer of spinning or carding and spinning 10 years as carder and spinner Sober. Reliable. Now employed but can change on short notice Good references. Address No. 443

WANT position as carder and spinner or both. Married. Sober. Reliable. Have had good experience and can give satisfaction. Address No. 444.

WANT position as overseer of weaving. 23 years experience. Have run large rooms in S. C. Age 45. Good references. Prefer room with Draper looms. Address No.

WANT position as overseer of spinning or spinning, twisting, warping and winding. 7 years experience as overseer on 10's to 50's. 29 years old. Good habits. Good references. Can handle any size room. Now employed but can change on short notice. Address No. 446.

WANT position as overseer of weaving. Now employed and giving satisfaction, but will to clange for good reasns. Can give present and former employers as reference. Address No. 447.

WANT position as overseer of carding. Now employed, but wish a better place. Have had seven years' experience as overseer of carding and can furnish best of references. Address No. 448.

WANT position as superintendent or manager. Fully competent and can come well recommended by past employers. 40 years old. Married. Temperate habits. Experience extends over a period of 20 years. Correspondence confidential. Address No. 449.

WANT position as superintendent or manager. Have had long experience, especially on colored goods, and can give satisfaction. Good references. Address No.

WANT position as superintendent. Would accept traveling position for mill supplies. Now employed as superintendent, but prefer, to change, Long experience and first-class references. Address No. 454

WANT position as overseer of carding or superintendent. Held last position as overseer of rarding 7 years and can give that mill as reference. Can get results. Address No. 452.

WANT position as overseer of carding or spinning or both at not less than \$3.50 or \$4.00 per day. Can furnish references from previous employers. Address No. 453.

WANT position as overseer of weaving. Prefer Draper, Stafford or plain looms, Experienced on duck drills, chambrays, dobby weaves etc. First class references. Now employed. Address No. 454.

of WANT position as superintendent.
ing Have had many years experience
ner and can furnish first-class referyed ences from former employers.
Sober, reliable and good manager
443 of help. Address No. 455.

WANT position as overseer of spinning or weaving at not less than \$3.00 per day. Can furnish best of references for either place. Prefer North or South Carolina. Address No. 456.

WANT position as overseer of weaving at not less than \$3.00 per day. Now employed and have had long experience. Good references, Address No. 457.

WANT position as superintendent in either N. C. or S. C. Have had long experience and especially qualified on white and colored hoA. H. Washburn, President

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siery yarns. Good references. WANT position as overseer of spin-Address No. 458. ning in medium size mill or sec-

WANT position as superintendent of either yarn or cloth mill. Am an expert carder. Parties whose production is not up to standard in either quality or quantity would lose nothing by investigating. Possess character and educational qualifications. Address No. 459.

WANT position as superintendent of yarn mill or carder and spinner, 20 years' experience as overseer and superintendent. Good references. Address No. 460.

WANT position as superintendent. Especially experienced on jacquard and fancy goods, both white and colored. Also expert designer. Good reférences. Address No. 461.

WANT position as superintendent or overseer of carding in large mill. Now employed but want larger job. Experienced on both white and colored goods. Salisfactory references. Address No.

WANT position as overseer of beaming, warping, slashing, etc. Am I. C. S. graduate for full cotton course. Have run several beaming rooms and am thoroughly practical. Good references. Address No. 464.

WANT position as carder in large mill or superintendent of small mill on hosiery yarns. Now employed and giving satisfaction but prefer to change. Good references. Address No. 465.

WANT position as overseer of carding in small mill or second hand in large mill at not less than \$2.25. Have had long experience and am now employed. Age 26. Married. Good references. Address No. 466.

WANT position as overseer of carding. Now employed in large mill but wish to change. Prefer fine goods mill. Can furnish best of references as to character and ability. Address No. 467.

WANT position as overser of spinning or superintendent of yarn mill. Have held present job 6 years but have good reason for wanting to change. Age 42, Married. Sober. Good references. Address No. 468.

WANT position as overseer of spinning in medium size mill or second hand in large mill. Now employed as second hand in firstclass mill and can furnish good references. Address No. 469.

WANT position as superintendent. Especially experienced on combed yarns, both coarse and fine. Have had long experience in first-class mills. Satisfactory references. Address No. 470.

WISH to correspond with managers of either white or colored mills that are contemplating a change of superintendents. Can give satisfactory references as to ability and character. Now employed as superintendent. Address No. 471.

WANTED—A New England man, 40 years of age, married, moral and strictly temperate, wants position as superintendent. 28 years hard, practical experience on nearly all grades of cotton goods. Plain, fancies, and lenos. White or colored. From 10s to 100s yarns. Practical mechanic, good carder, expert weaver and finisher. Textile graduate, excellent manager, organizer, efficiency expert and live wire. 3 years' experience in the South; at present employed. Reason for wanting to change not salary, but an opportunity to demonstrate ability. In this day of keen compelition and tariff reform YOU want the best man. Have you got HIM? Investigate, All correspondence strictly confidential. Al references. Address No. 474.

WANT position as superintendent. Have had long experience on both hosiery and hard yarns. Married. Sober. Reliable. Can furnish good references. Address No. 477.

WANT position as superintendent or overseer of weaving. Have had long experience and am now employed, but prefer healthier location. Can furnish satisfactory references. Address No. 478.

WANT position as overseer of carding. 15 years as second hand and assistant overseer. Married. Strictly sober and can furnish references as to character and ability. Address No. 479.

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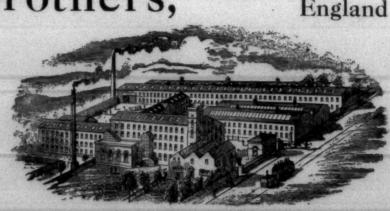
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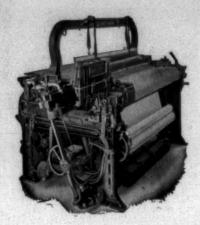
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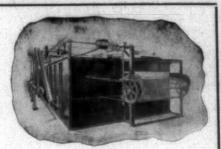
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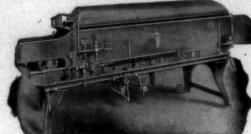
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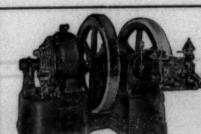
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